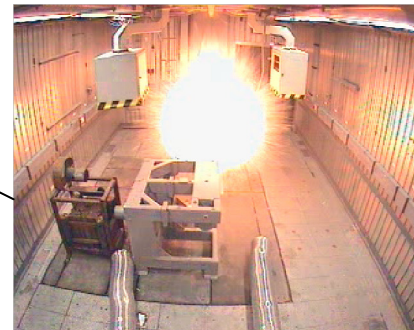
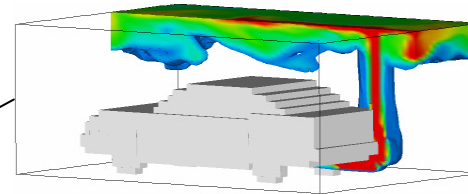


INVESTIGATION OF HYDROGEN DISTRIBUTION AND COMBUSTION IN ACCIDENT SCENARIOS

Applications

- Introduction
- Analysis steps
 - I. Mixture generation
 - II. Hazard evaluation
 - III. Combustion simulation
 - IV. Consequence analysis
 - V. Experimental research
- Summary



W. Breitung, A. Kotchourko

Institute for Nuclear and Energy Technologies (IKET)

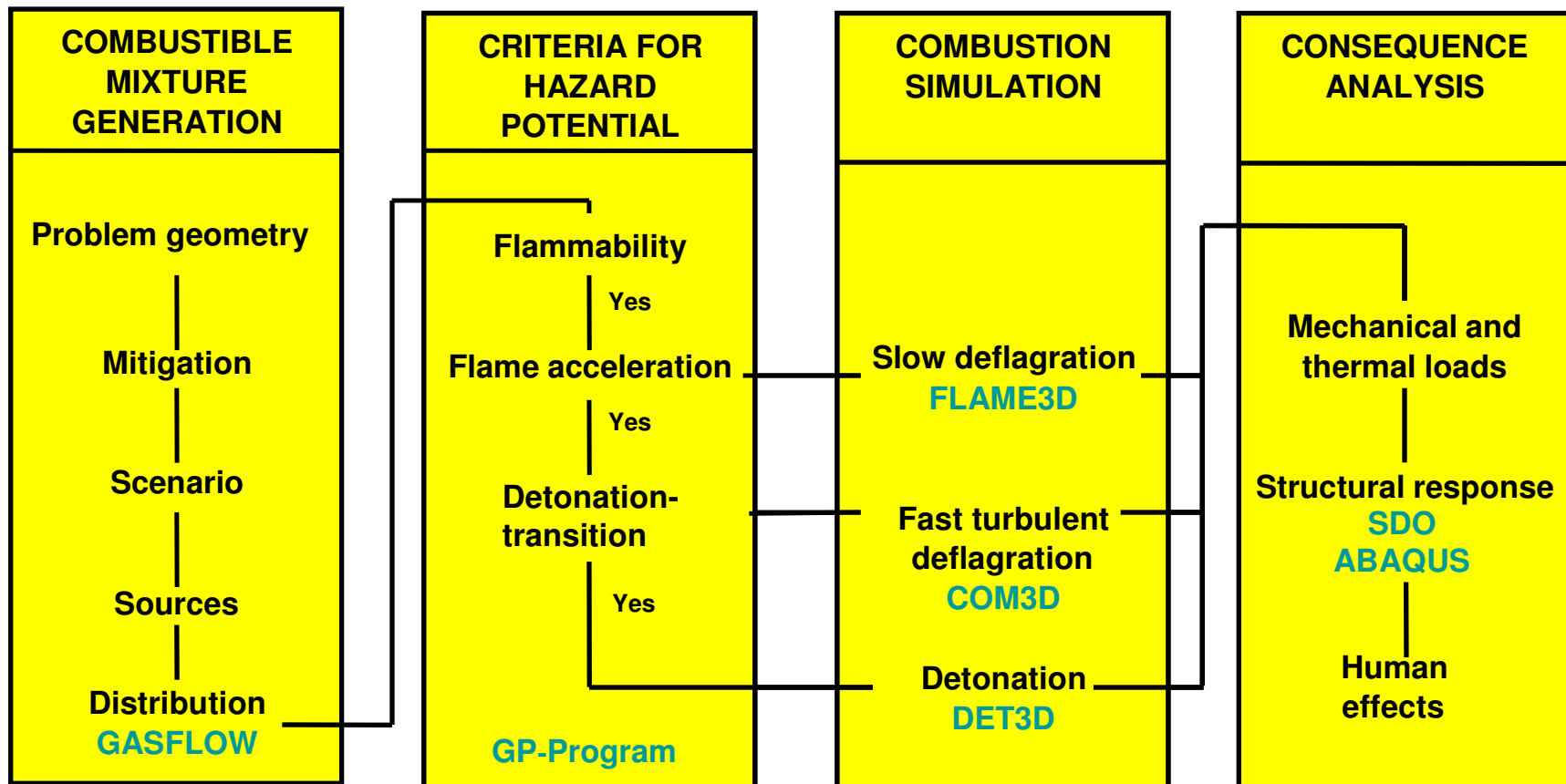
Research Center Karlsruhe, Germany (FZK)

OBJECTIVES

- Explosions of large amount of combustible gases mixed with air are responsible for the major part of losses and damages among many industrial accidents
- Growing utilization of hydrogen as future energy carrier requires better understanding of hydrogen related safety aspects
- The outcome of a hydrogen related accident depends on many parameters and complex physics
- Need to develop a mechanistic understanding and complete modeling procedure
 - to predict accident progress and consequences
 - to develop efficient mitigation measures
 - to support development of safe hydrogen technologies
 - to provide reliable data base for rules, codes and standards
- The presentation describes approach and current status of FZK analysis methodology

ANALYSIS METHODOLOGY

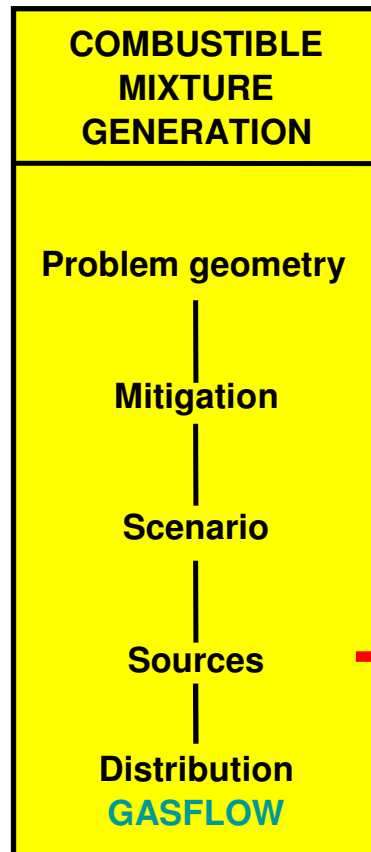
- FZK develops numerical codes and methods for consistent analysis of hydrogen behavior in accident scenarios, four main steps:



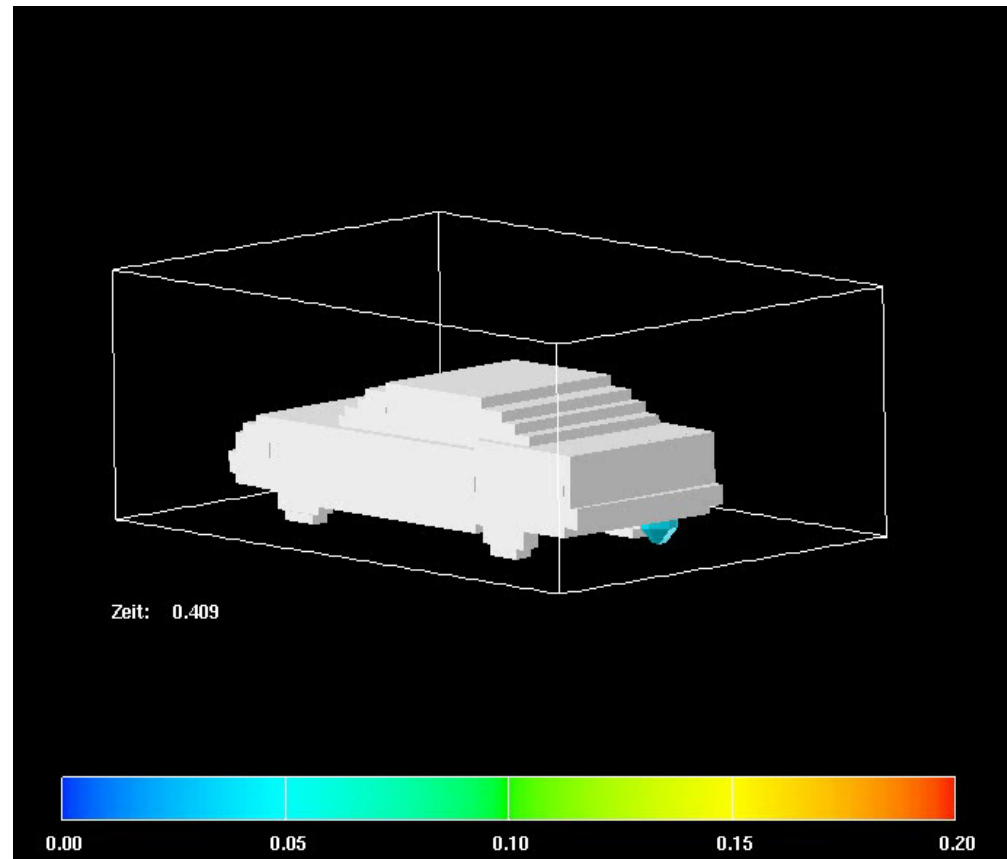
- More than 150 person-years of experience

1. MIXTURE GENERATION

- Release of cold GH_2 (22K) from LH_2 -tank at bottom of vehicle in garage
- 1 W energy deposition, 170 g GH_2/d , 5 x 34g H_2 releases, effect of release rate on risk?

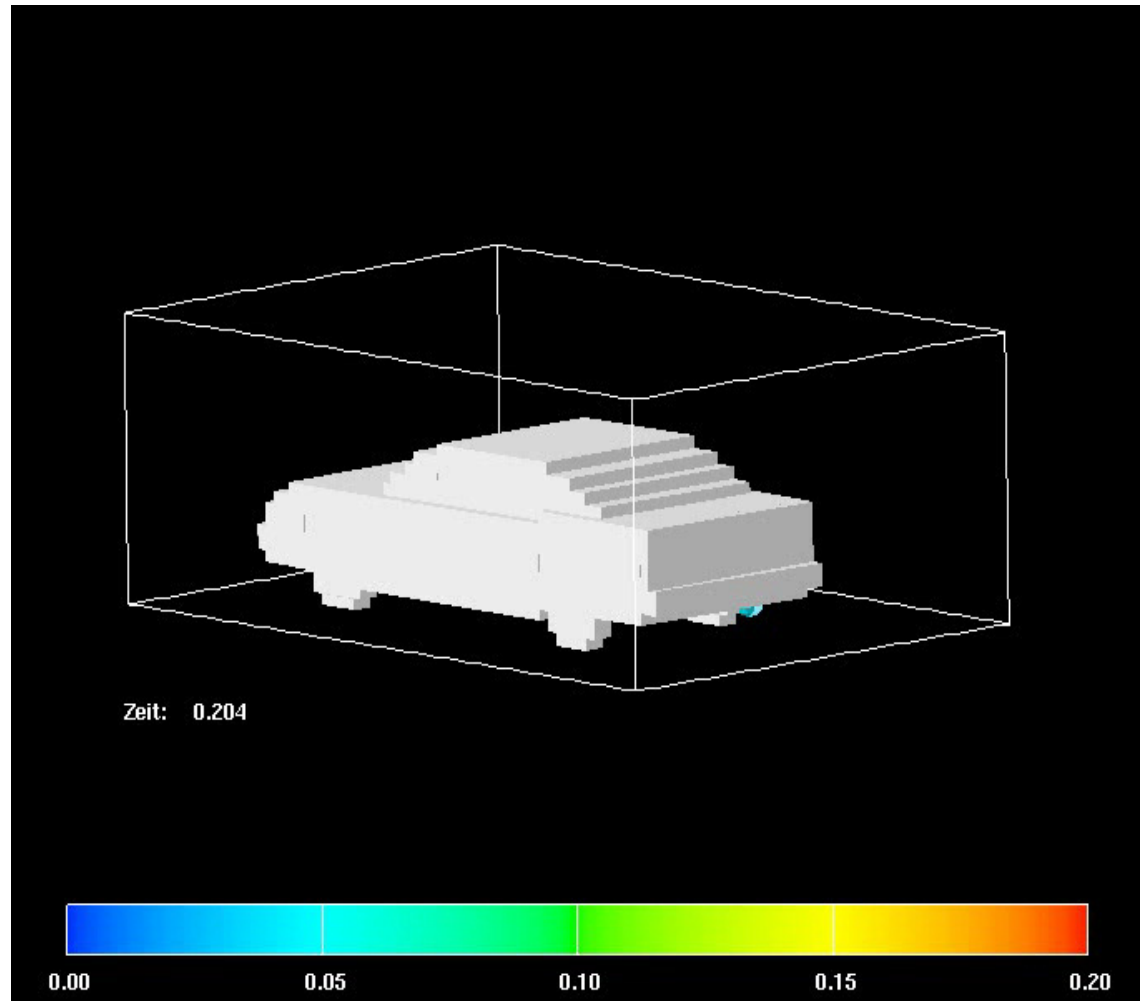


Case1:
3,4 g H_2/s
For 10 s



MIXTURE GENERATION : Case 2

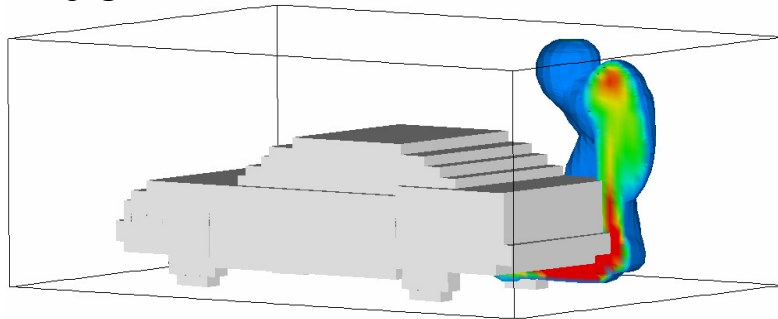
- GH₂ source of 0,34 g H₂/s for 100s duration



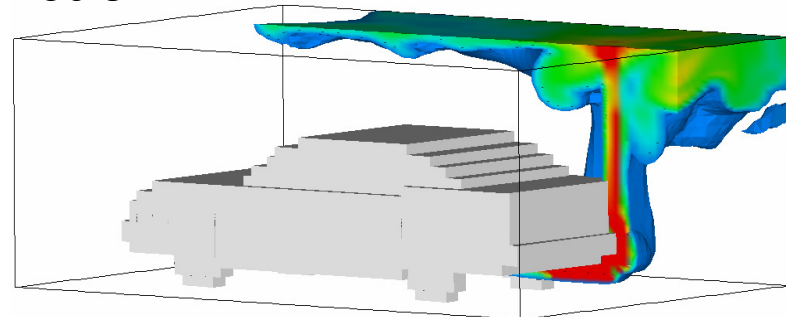
MIXTURE GENERATION :Case 2

- Calculated H_2 -concentration field for 0.34 g H_2/s release in a garage, $\bar{x} = 0,6 \text{ vol\%}$

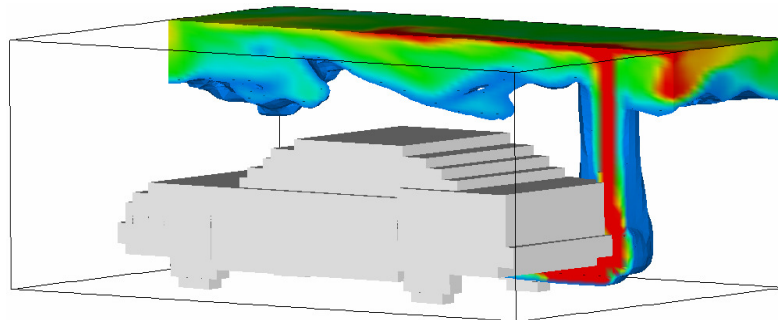
20 s



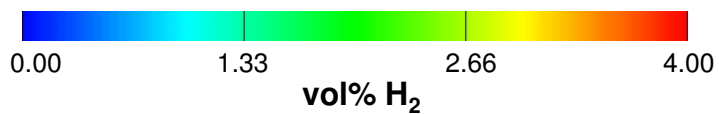
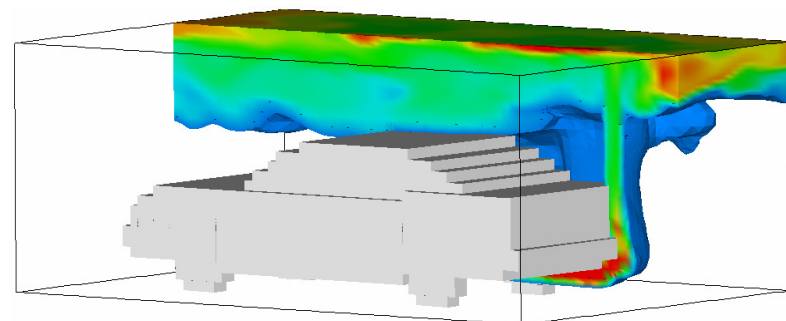
50 s



80 s

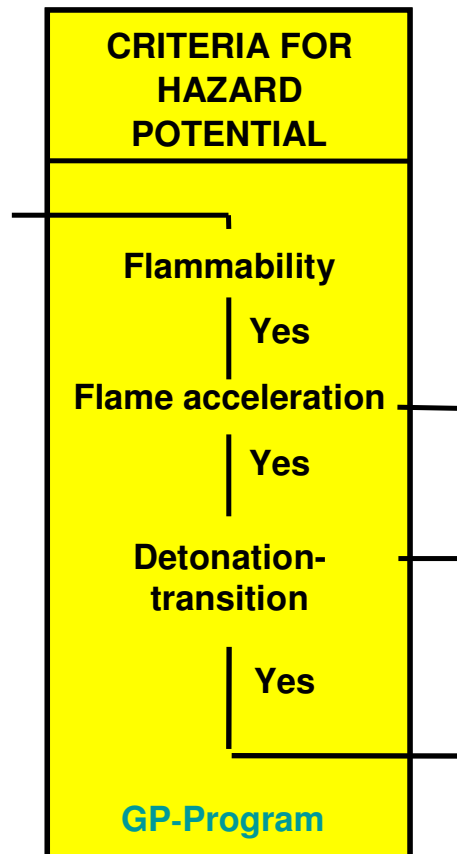


120 s



II. HAZARD POTENTIAL

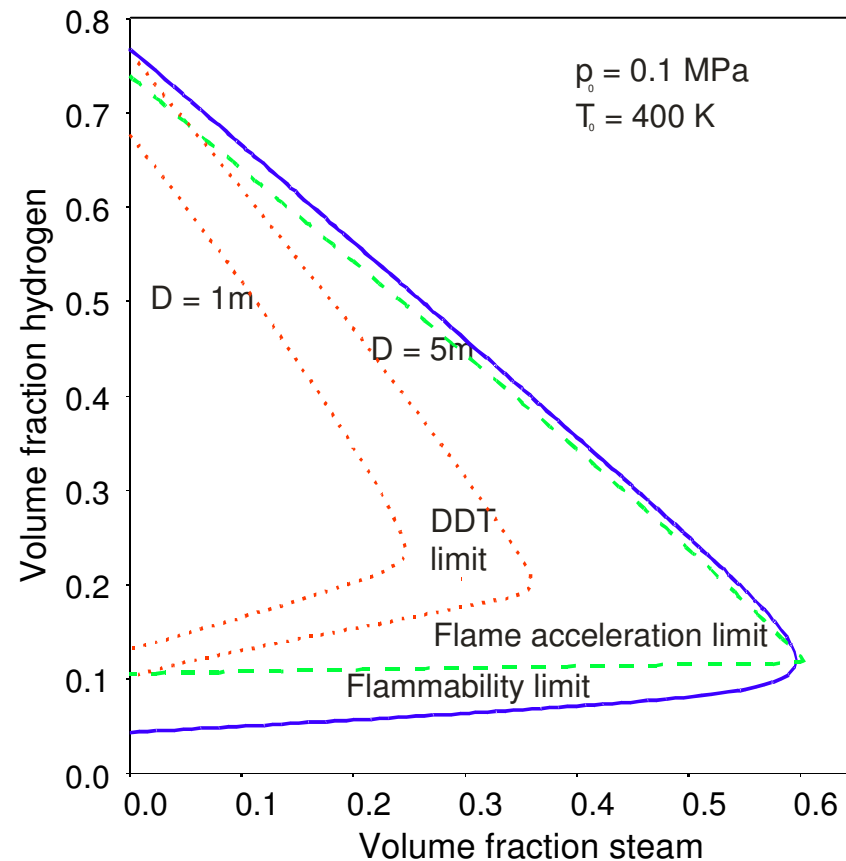
- What hazard is actually presented by the calculated H₂-air distribution ?



- Hydrogen hazard is mainly determined by the fastest possible combustion regime of the mixture
 - slow deflagration
 - fast turbulent deflagration
 - detonation
- Transition criteria were developed to estimate conservative (fastest) combustion regime possible for a given H₂-air mixture and geometry
 - inert /slow
 - slow/fast
 - deflagration/detonation

GP-CODE

- All criteria implemented in interactive GP-code
 $f(p_0, T_0, x_{H_2}, x_{O_2}, x_{H_2O}, x_{N_2}, D)$
- Example for H_2 -air-steam mixtures
 - mixtures above 60 vol% are inert
 - flammability and flame acceleration limits nearly coincide on the rich side
 - the DDT limit is scale dependent, in larger system (D) leaner mixtures can undergo a deflagration-to-detonation transition

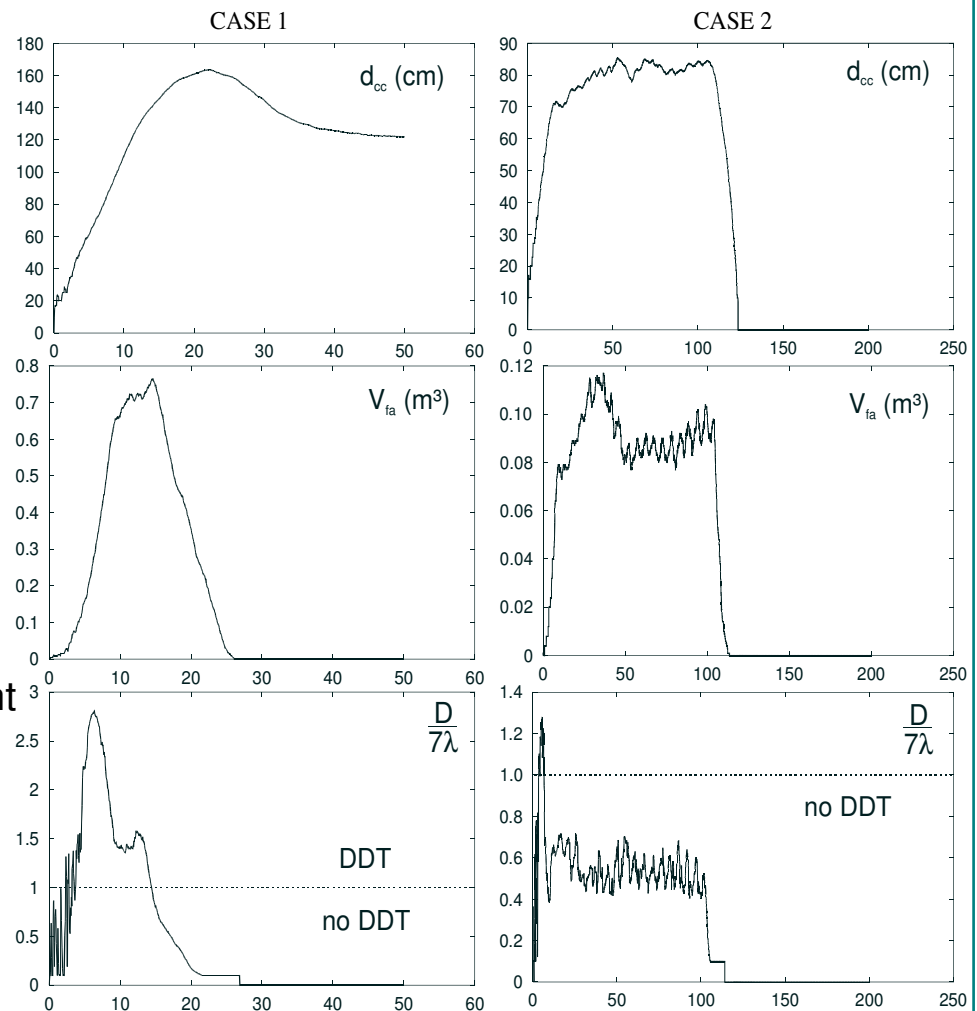


HAZARD FOR GARAGE EXAMPLE

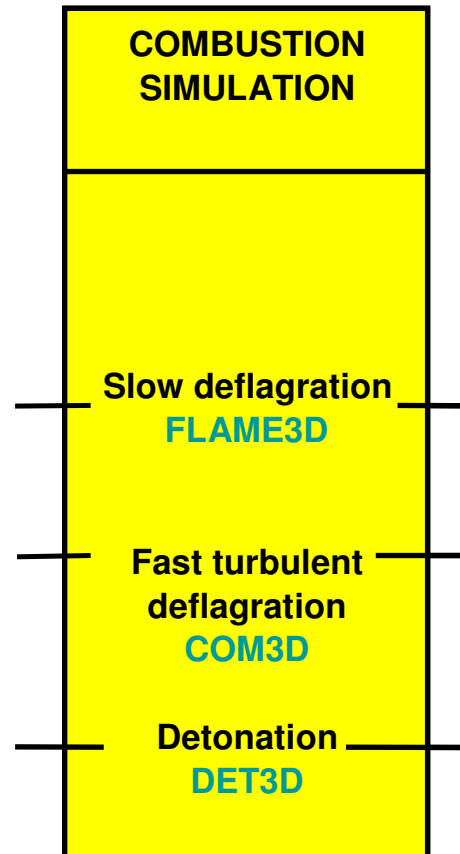
- Criteria are evaluated on-line in GASFLOW from known H_2 -distribution
- CASE 1:
 - significant and stable volume of combustible mixture
 - potential for flame acceleration and DDT exists during and shortly after release
- CASE 2:
 - only small volume is able to support deflagrations, disappears shortly after end of release
 - no DDT hazard
 - inherent mixing mechanisms sufficient to dilute source
- H_2 release in confined spaces above a certain critical rate (here 0.3 g/s) requires additional measures for hazard control

3.4 g H_2 /s, 10s

.34 g H_2 /s, 100s

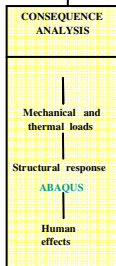
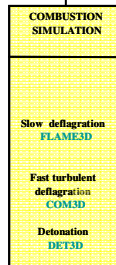
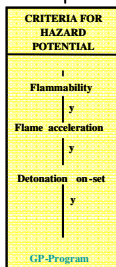
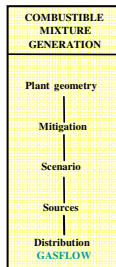


III. COMBUSTION SIMULATION



- Different physics involved in different combustion modes
- Three CFD codes under development and in use at FZK
- Codes model stable combustion regimes, while transition phenomena are covered by criteria

LOCAL EXPLOSION IN CONFINED VOLUME

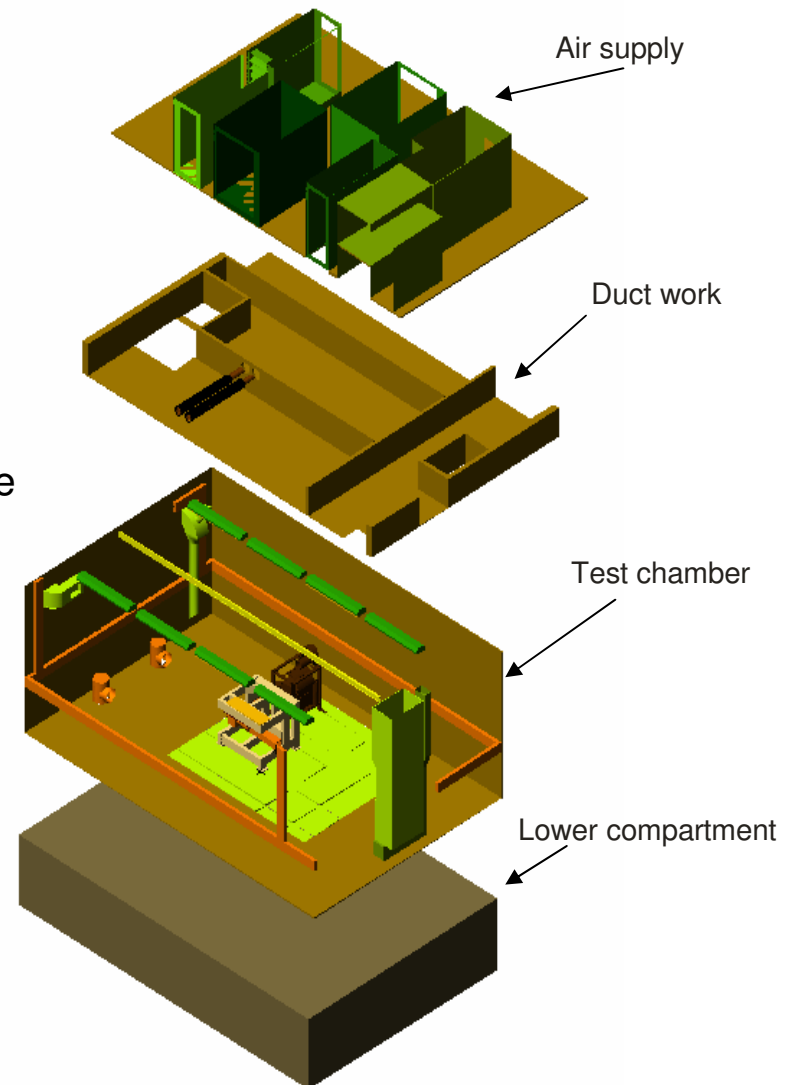


- Test chamber at FZK for hydrogen release and local explosion experiments in confined spaces under controlled flow conditions

- volume 160 m³
- air ventilation up to 24,000 m³/h

- Structural stability against dynamic pressure loads tested under conservative conditions

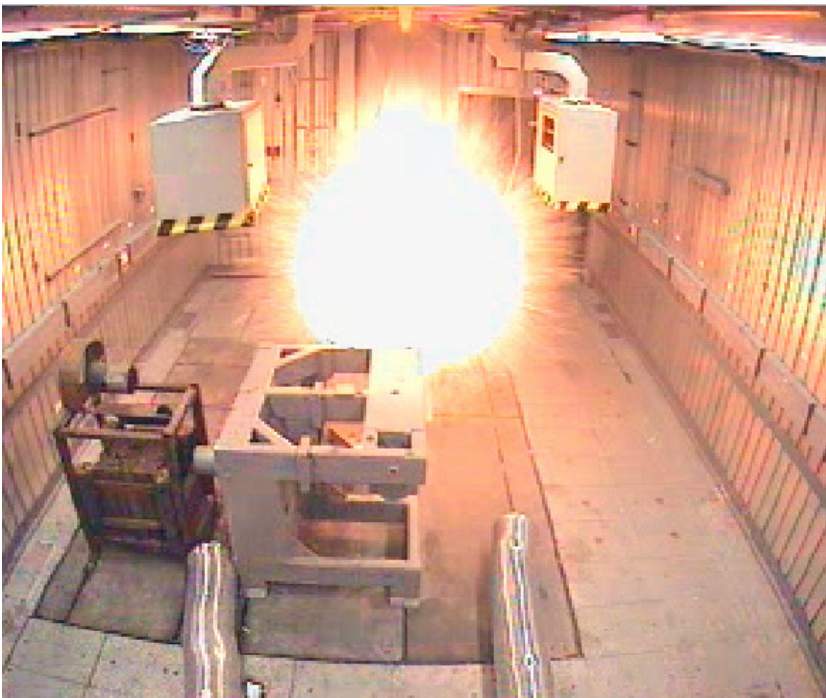
- stoichiometric, homogeneous mixture
- locally concentrated (2-16g H₂)
- obstacles to reach high flame speeds



COM3D SIMULATION FOR FZK TEST CHAMBER

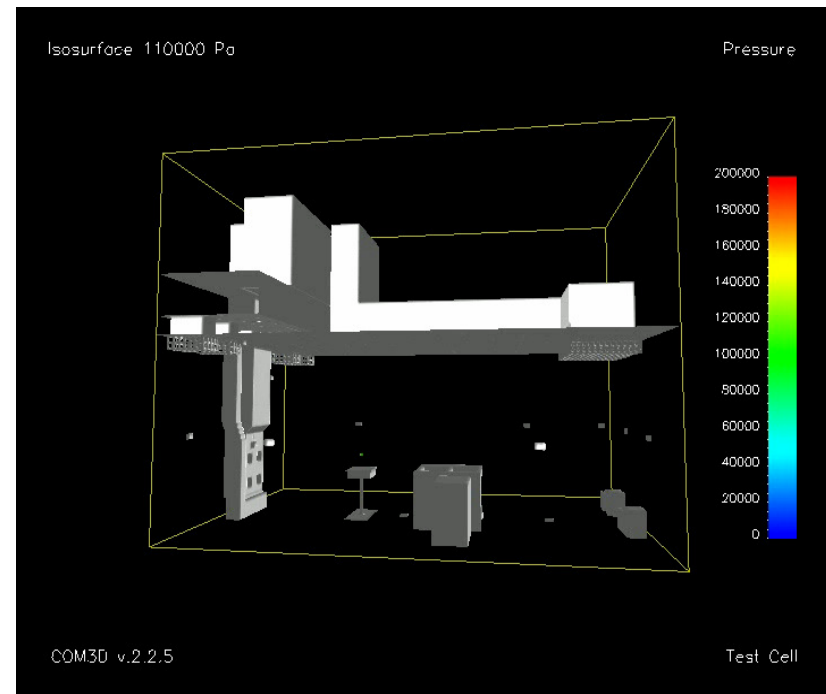
- Fast local turbulent H₂-air deflagration in FZK test chamber

- 8 g H₂
- $p_0 = 0.1$ MPa
- $x_{H_2} = 29.8$ vol%



- Numerical simulation

COM3D: $\Delta x = 3.45$ cm, total $\sim 7 \cdot 10^6$ cells
Fast combustion followed by detonation
of 8 g H₂ in stoichiometric mixture in cube
69 x 69 x 69 cm



IV. CONSEQUENCE ANALYSIS

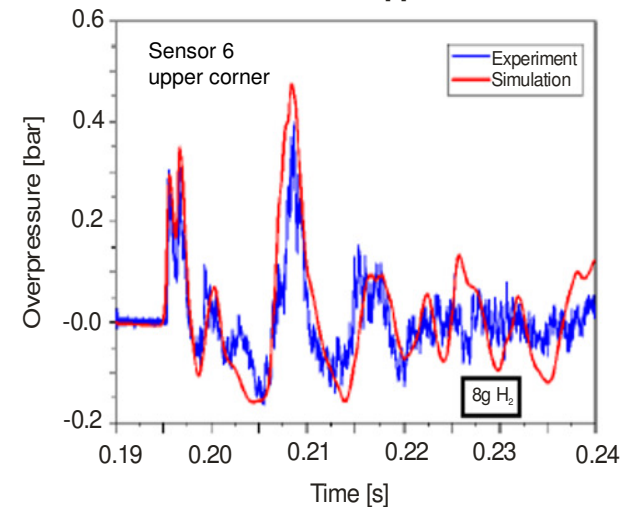
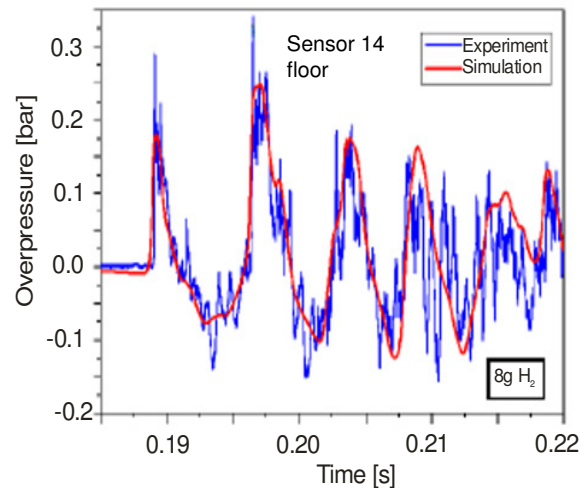
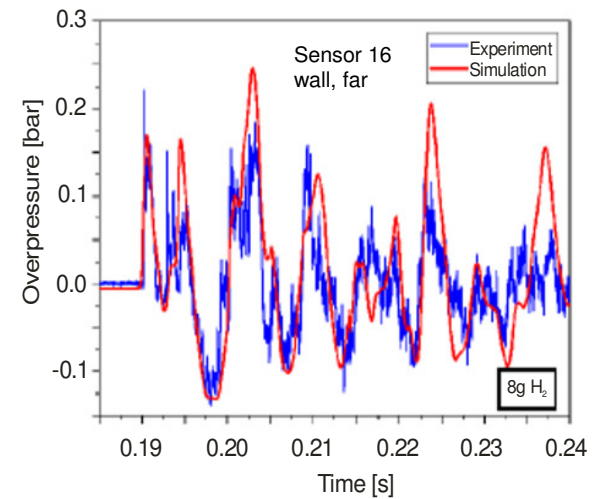
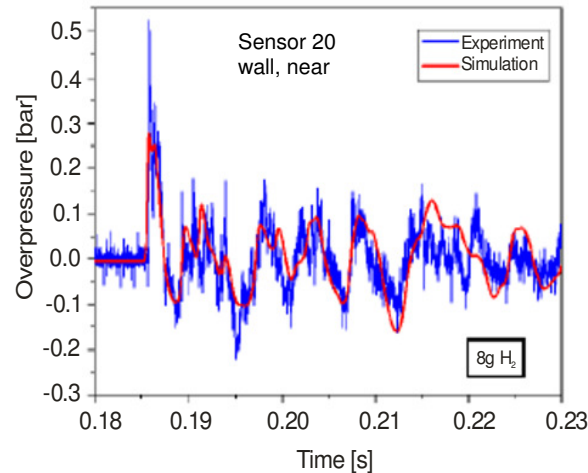
- Output of CFD combustion calculation allows to estimate the consequences

CONSEQUENCE ANALYSIS

Mechanical and
thermal loads

Structural response
SDO
ABAQUS

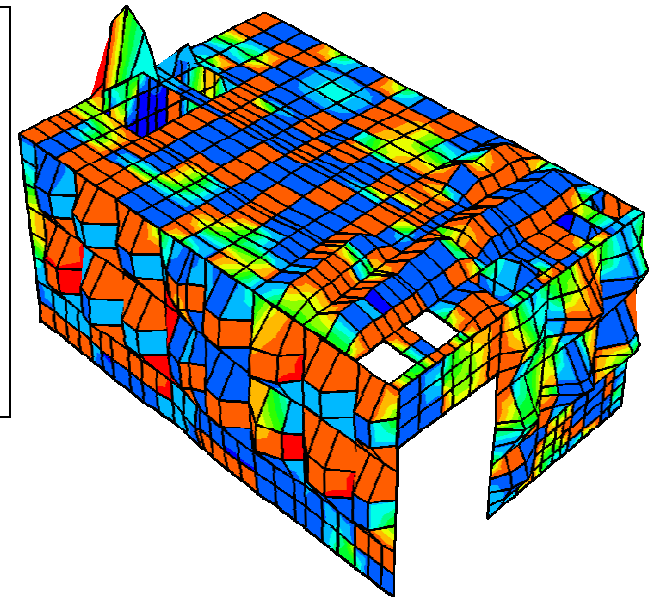
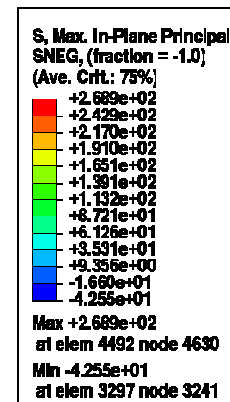
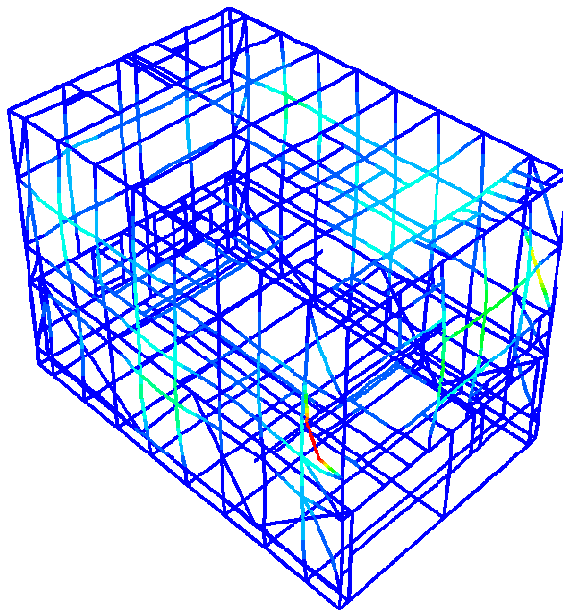
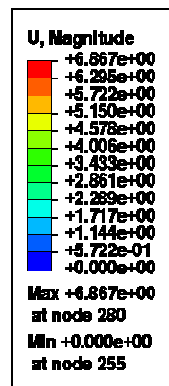
Human
effects



- Example: Pressure loads of 8g H₂ test in FZK facility

STRUCTURAL RESPONSE: Test chamber results

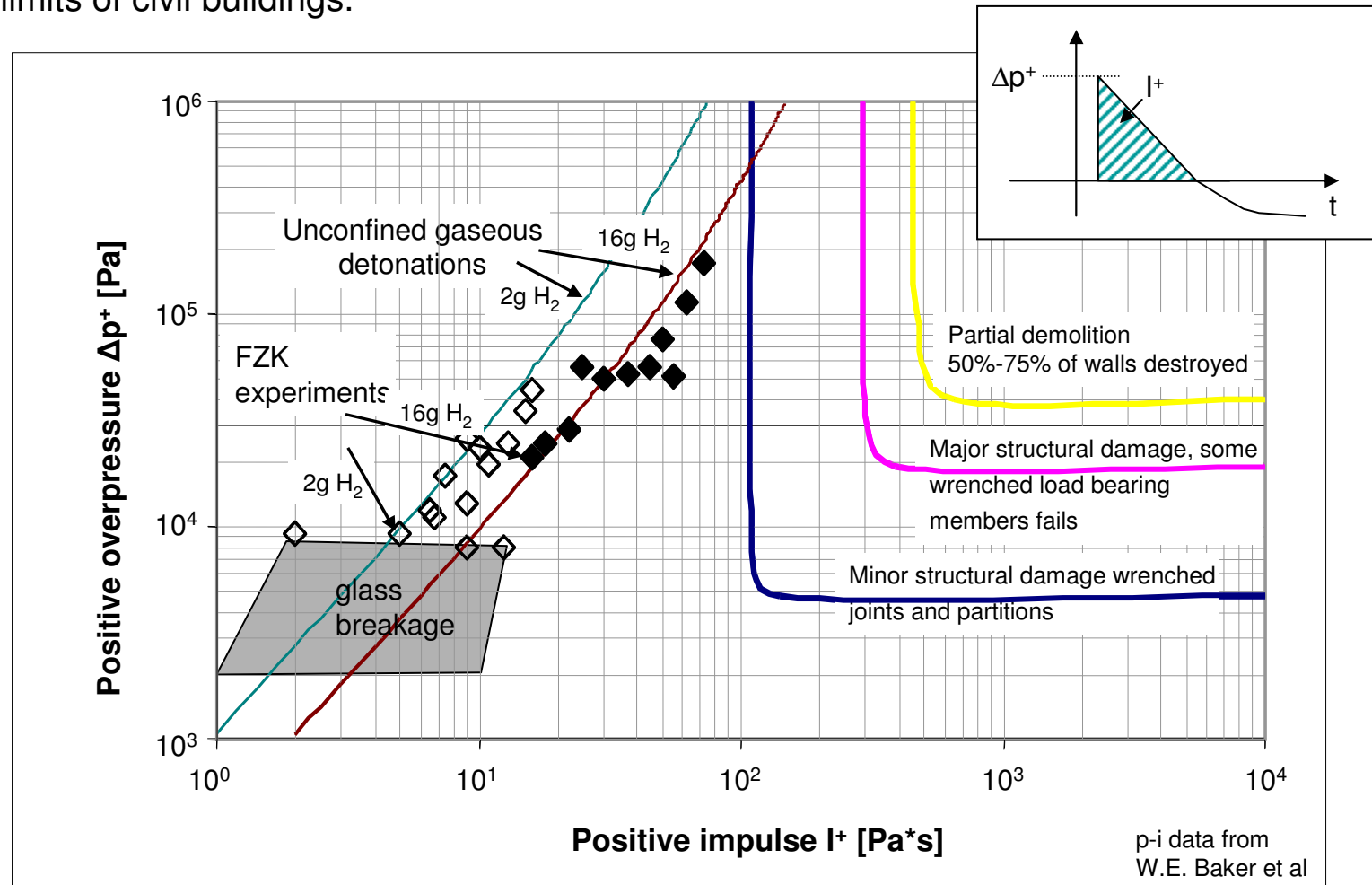
- Response of FZK test chamber simulated with ABAQUS
 - input : $P(t)$ at 8000 locations (COM3D \rightarrow ABAQUS)
 - output: stress and strain
- Maximum displacement in frame (mm)
- Maximum stress in inner wall (MPa)



- Result: Walls and framework structure can confine tested fast local combustions, limiting H_2 mass estimated with model

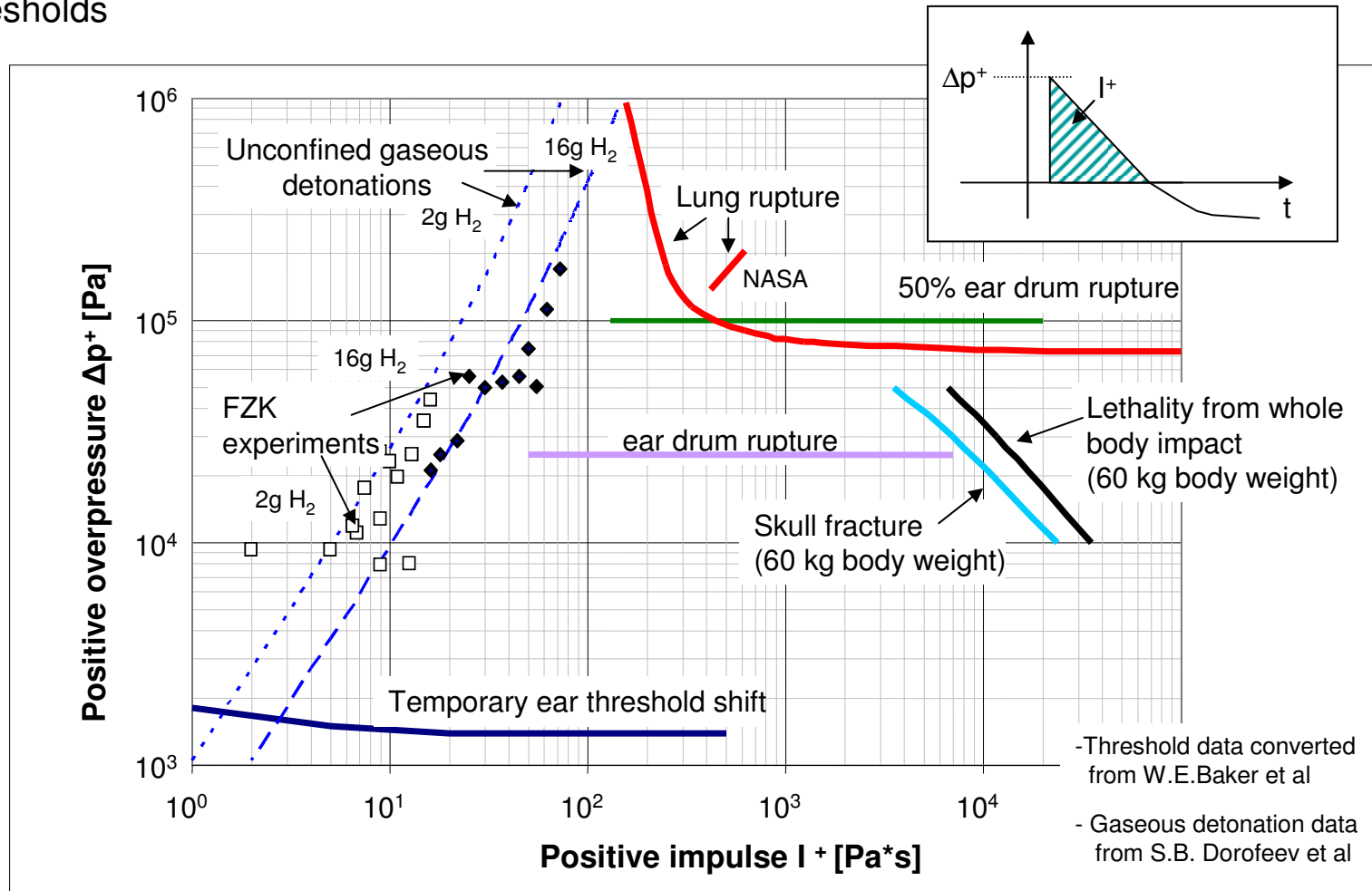
STRUCTURAL RESPONSE: Damage thresholds for civil buildings

- Comparison of measured blast wave parameters in FZK test chamber to known damage limits of civil buildings.



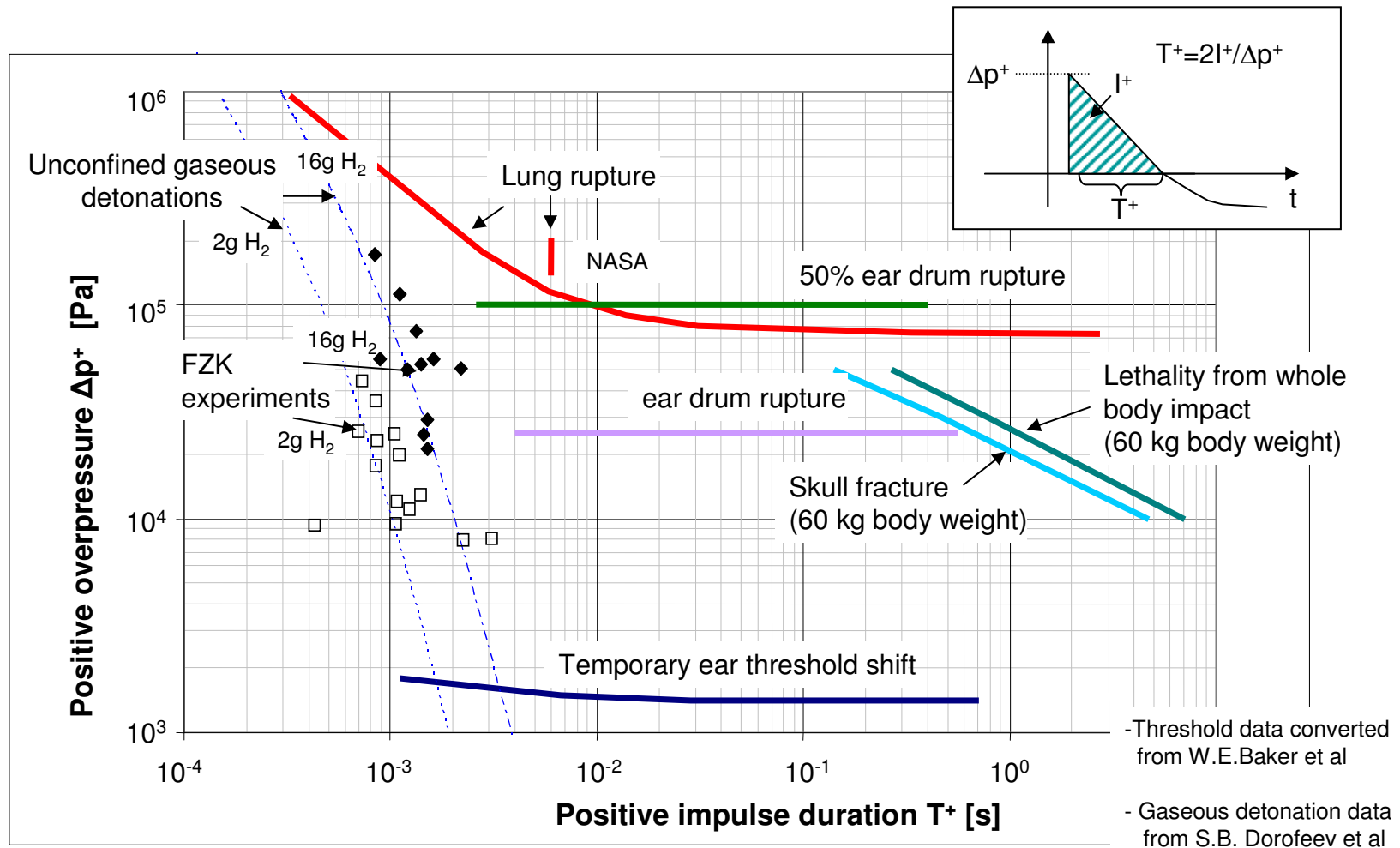
HUMAN EFFECTS: Injury thresholds

- Comparison of measured blast wave parameters in FZK test chamber to known injury thresholds



HUMAN EFFECTS: Injury thresholds

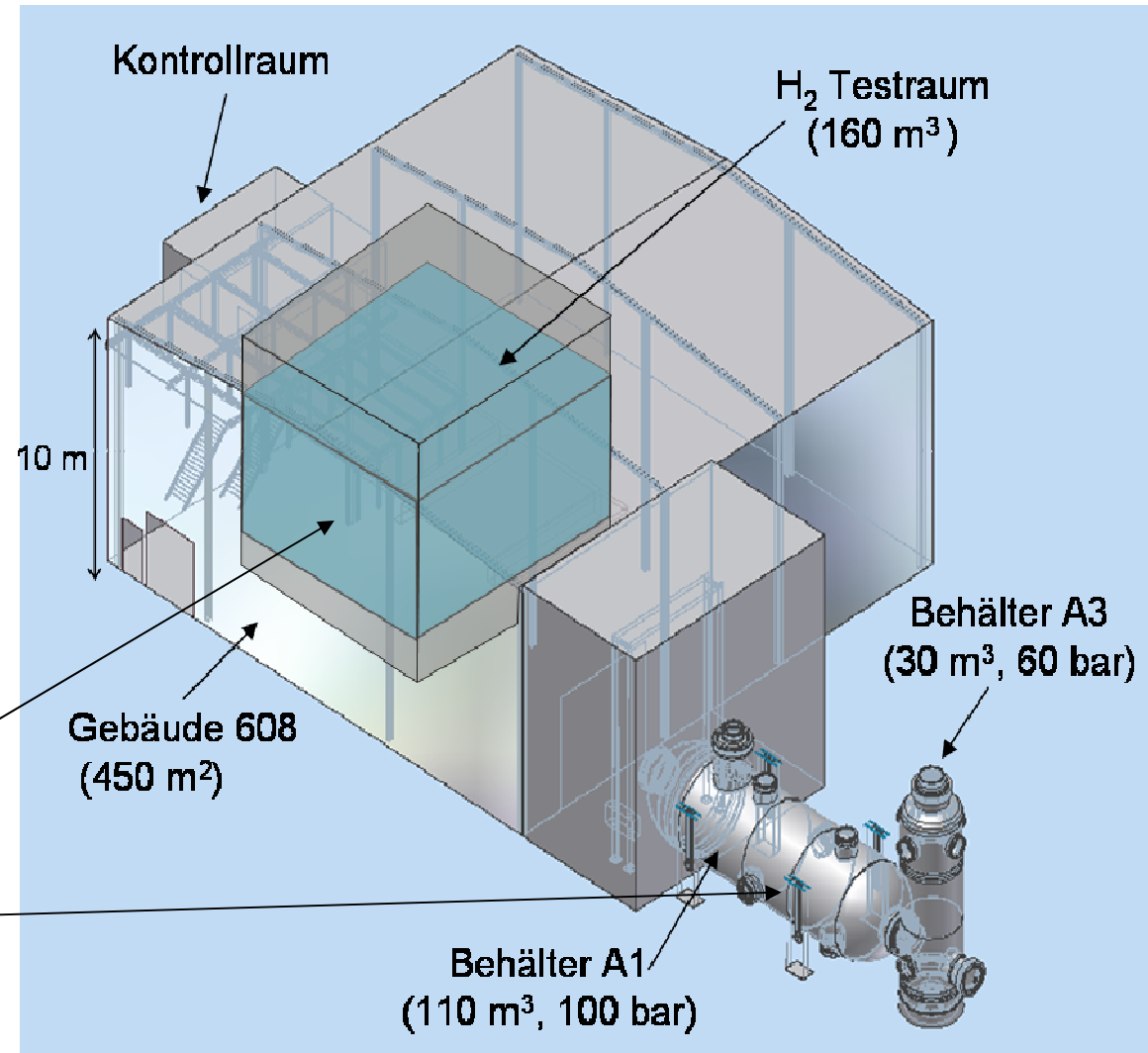
- Comparison of measured blast wave parameters Δp^+ and T^+ in FZK test chamber to known injury thresholds



TEST SITE AT FZK FOR HYDROGEN EXPERIMENTAL RESEARCH

Experimental studies:

- Development of transition criteria
- Validation of CFD tools
- Development of scaling methodology
- Facility for H₂ release and distribution studies under controlled flow conditions
- Large-scale facilities for combustion studies
- Combustion tubes



LARGE-SCALE COMBUSTION EXPERIMENTS

Facilities of scales relevant to industrial dimensions

Multipurpose vessels for research connected with combustion processes in large scales



A1 - 100 bar

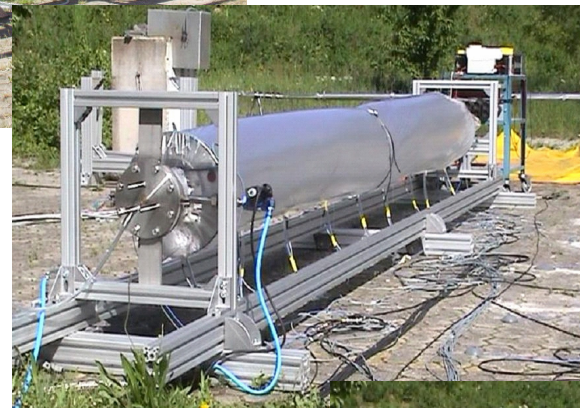
A3 - 60 bar

MEDIUM-SCALE COMBUSTION EXPERIMENTS

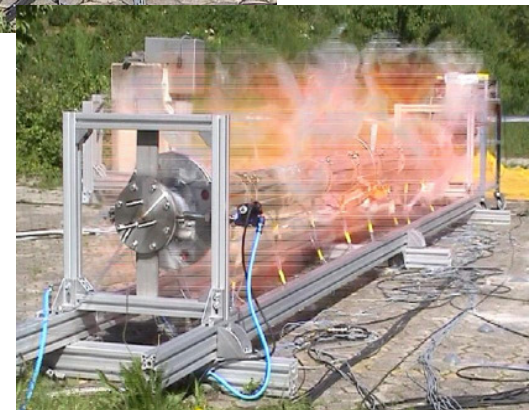
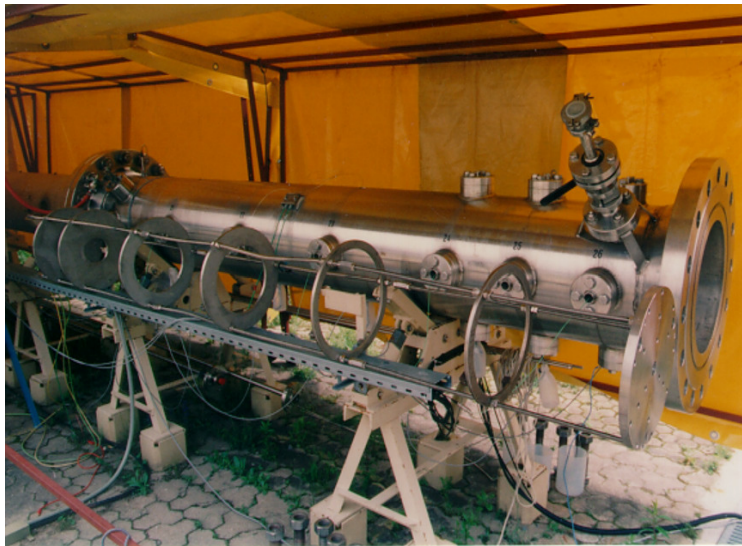
Study of combustion,
turbulent deflagration,
DDT and detonation



Partially vented geometry



Confined geometry



SUMMARY

- A mechanistic procedure for analysis of hydrogen behavior was developed. The methodology is based on 3D CFD tools.
- It addresses:
 - prediction of accident consequences
 - development of efficient mitigation measures
 - support of safe use of hydrogen technologies
- Two examples for hydrogen behavior in confined spaces were presented
 - hydrogen release is safe up to a critical release rate, which depends on details and which can be evaluated
 - structural damage of the enclosure can be modeled (ABAQUS)
 - combustion of up to 16 g hydrogen can cause :
 - glass fraction but no structure damage to normal civil buildings
 - ear damage but no lung rupture
 - blast effects from local explosions (2-16g H₂) are restricted to ear damage